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MODEL NUMBER 5T15-25AC

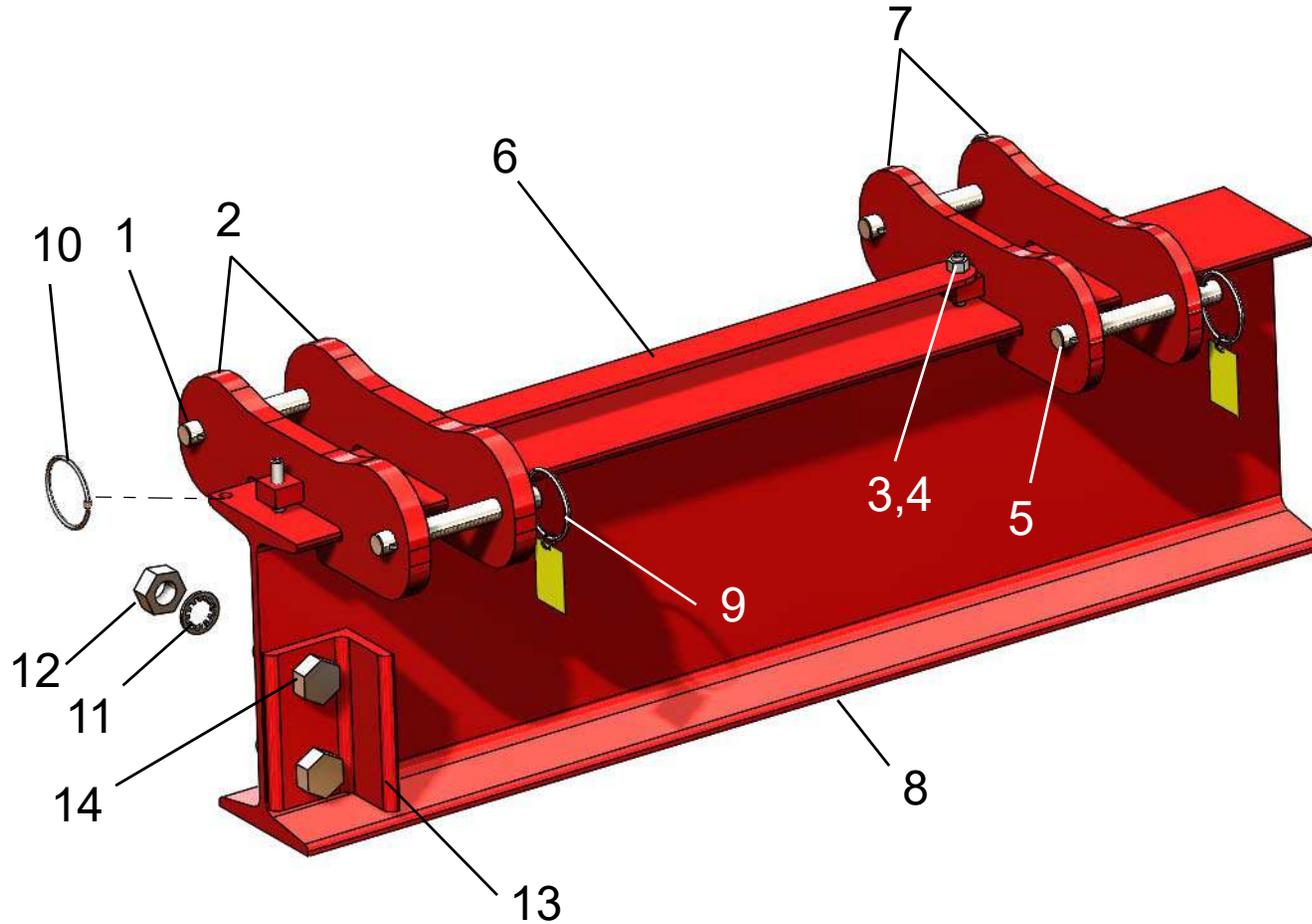
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ITEM NO.	PART DESCRIPTION	PART NUMBER	QUAN.
1	SUPPORT PIN 1 DIA. X 6 3/16 LG.	5018-0003	4
2	MAIN LEG BRACKET	6018-1	4
3	HEX. NUT 3/8-24NF	54-0100	8
4	SOC. SET SCREW 3/8-24NF X 1 3/4 LG.	63-0110	8
5	PIN - SUPPORT 11/16 DIA. X 5 11/16 LG.	5017-0006	4
6	SPACER BAR 19 1/2 LG.	5307-1950	2
7	BRACE LEG BRACKET	6018-2	4
8	I-BEAM STL. 18" X 25' LG.	769-0250	1
9	CAUTION TAG No. 399	1969-RING	12
10	KEY RING 2 1/4 DIA.	82-0030	14
11	LOCK WASHER INT. TOOTH 3/4	58-0040	4
12	HEX. NUT 3/4-10NC	54-0040	4
13	TROLLEY STOP ANGLE	5132-0000	4
14	HEX. HD. BOLT 3/4-10NC X 2 1/2 LG.	51-0480	4
15	BRACE LEG	5014-0003	4
16	MAIN LEG ASSEMBLY	5008-0101	4
17	UPPER MAIN LEG	5034-0003	4
18	ROLL PIN 5/32 X 3/4 LG.	61-0300	4
19	LOAD PIN CASTING	3016-0000	4
20	EXTENSION SPRING	1017-0000	8
21	LOWER MAIN LEG	5035-0003	4
22	SAFETY STOP ASSEMBLY	3112-0001	4
23	CASTER FRAME ASSEMBLY	5007-0100	2
24	SAFETY CABLE ASS'Y 100" LG.	5028-0003	2
25	OUTER CASTER FRAME TUBE	5016-0003	2
26	CASTER FRAME ADJUSTMENT PIN	5139-0000	2
27	INNER CASTER FRAME TUBE	5051-0003	2
28	HEX. HD. BOLT 1/2-13NC X 3 1/2 LG.	51-0500	2
29	CASTER PLATE	5030-0000	4
30	LOWER MAIN LEG PIN 3/4 DIA. X 5 1/8 LG.	5023-0000	4
31	HEX. HD. BOLT 1/2-13NC X 4 LG.	51-0460	6
32	HEX. HD. BOLT 1/2-13NC X 1 3/4 LG.	51-0300	32
33	CASTER WHEEL 8" DIA.	47-81NB	8
34	LOCK WASHER INT. TOOTH 1/2	58-0020	40
35	HEX. NUT 1/2-13NC	54-0050	40



# Wallace Cranes Parts Location

Square Tube Tri-Adjustable 2 - 5 Ton

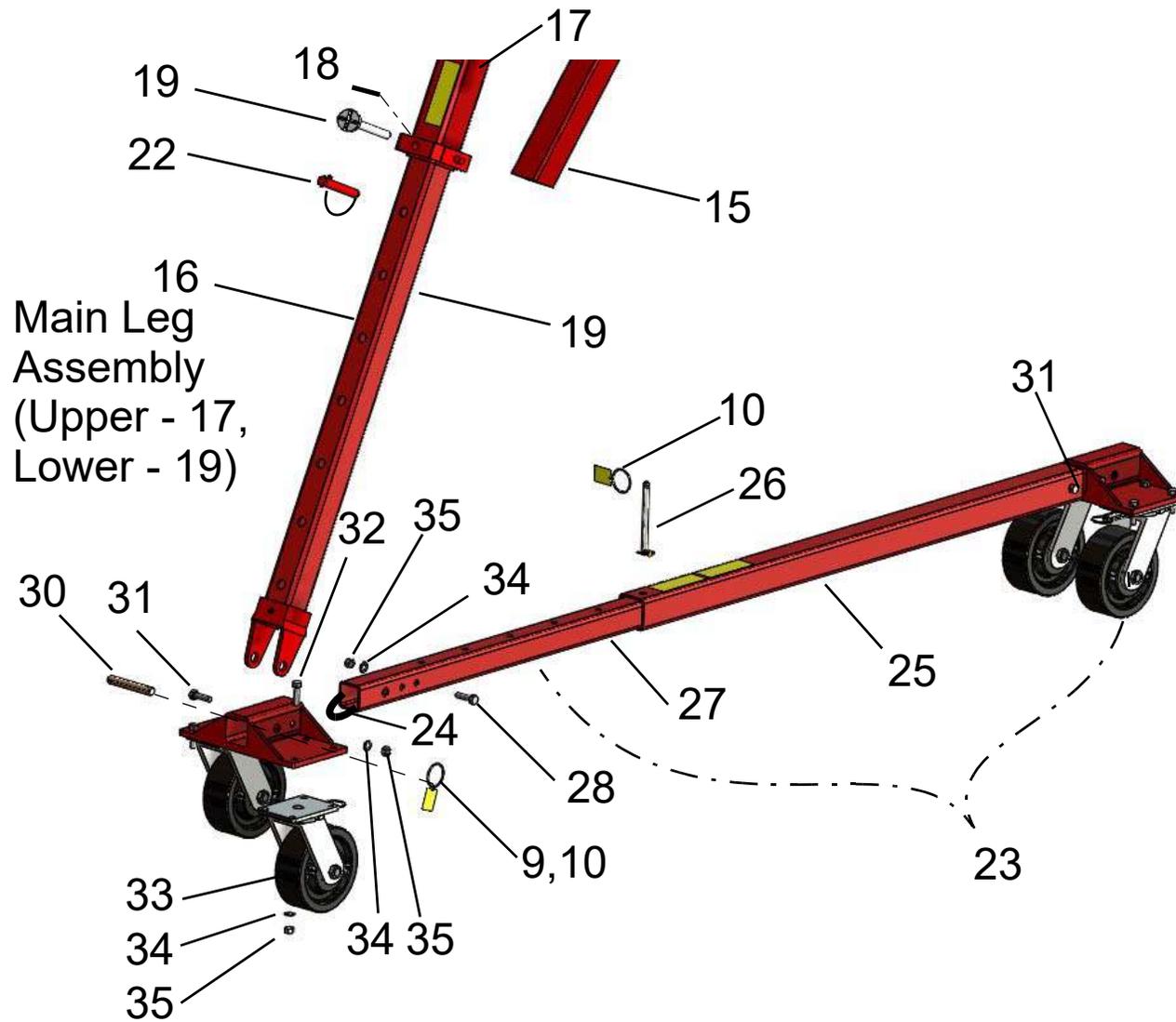


I-Beam  
Assembly  
Parts Location

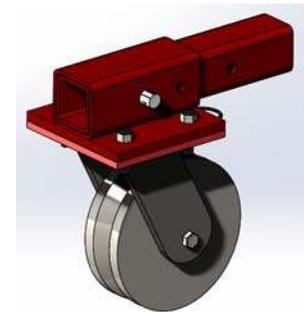
Wallace Cranes  
71 N Bacton Hill Rd.  
Malvern, PA 19355



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Caster Frame  
Assembly  
Parts Location



Alternate  
V-Groove Caster  
Part No. 5047

Wallace Cranes  
71 N Bacton Hill Rd.  
Malvern, PA 19355

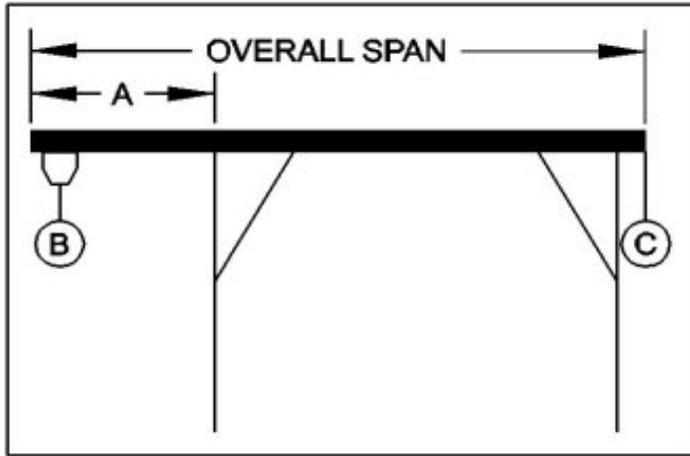


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## WALLACE CRANES PORTABLE CRANE CANTILEVER CHART

GANTRY MODEL NUMBER: 5T15-25AC  
 I-BEAM: S18" X 54.7#/' X 25'  
 I-BEAM LENGTH (OVERALL SPAN): 300 Inches  
 MAXIMUM CANTILEVER DISTANCE (A): 75 Inches  
 GANTRY RATED CAPACITY: 10,000 Lbs.  
 MAXIMUM CANTILEVERED LOAD (B): 6000 Lbs.  
 GANTRY WEIGHT: 2523 Lbs.  
 I-BEAM WEIGHT: 1367 Lbs.



**PROPER CANTILEVER PROCEDURES**  
 Required counterweight should not be supported by gantry caster frame.

Load and trolley should be able to freely traverse the I-beam through the main legs and brace legs of the gantry.

REQUIRED COUNTERWEIGHT AT [C]

A	B	B	B	B	B	B	B	B
IN	750	1500	2250	3000	3750	4500	5250	6000
FEET	LBS.							
1	0	0	0	0	0	0	0	0
2	0	0	0	0	0	0	0	0
3	0	0	0	0	0	58	263	468
4	0	0	0	11	297	582	868	1154
5	0	0	34	409	784	1159	1534	1909
6	0	0	375	849	1322	1796	2270	2743
6.25	0	0	466	966	1466	1966	2466	2966