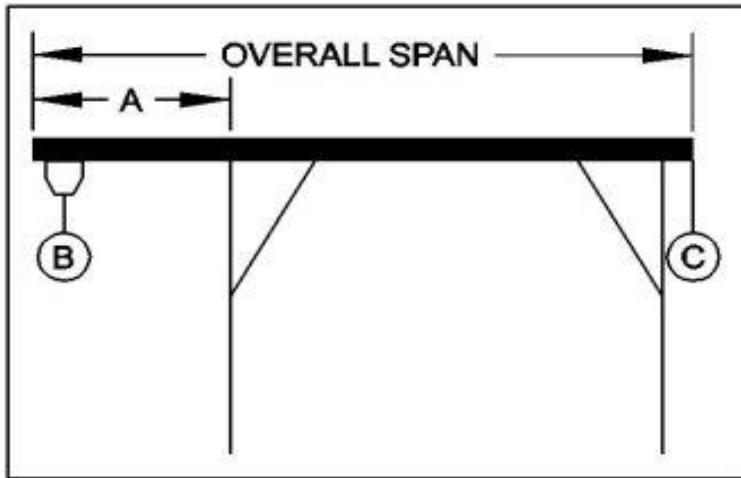




WALLACE CRANES PORTABLE CRANE CANTILEVER CHART

GANTRY MODEL NUMBER: 8T15-20
 I-BEAM: S18" X 54.7#/' X 20'
 I-BEAM LENGTH (OVERALL SPAN): 240 Inches
 MAXIMUM CANTILEVER DISTANCE (A): 60 Inches
 GANTRY RATED CAPACITY: 16,000 Lbs.
 MAXIMUM CANTILEVERED LOAD (B): 9600 Lbs.
 GANTRY WEIGHT: 2792 Lbs.
 I-BEAM WEIGHT: 1094 Lbs.



PROPER CANTILEVER PROCEDURES
 Required counterweight should not be supported by gantry caster frame.

Load and trolley should be able to freely traverse the I-beam through the main legs and brace legs of the gantry.

REQUIRED COUNTERWEIGHT AT [C]								
A	B	B	B	B	B	B	B	B
IN	1200	2400	3600	4800	6000	7200	8400	9600
FEET	LBS.	LBS.	LBS.	LBS.	LBS.	LBS.	LBS.	LBS.
1	0	0	0	0	0	0	0	0
2	0	0	0	0	0	264	531	798
3	0	0	0	394	818	1241	1665	2088
4	0	0	540	1140	1740	2340	2940	3540
5	0	386	1186	1986	2786	3586	4386	5186