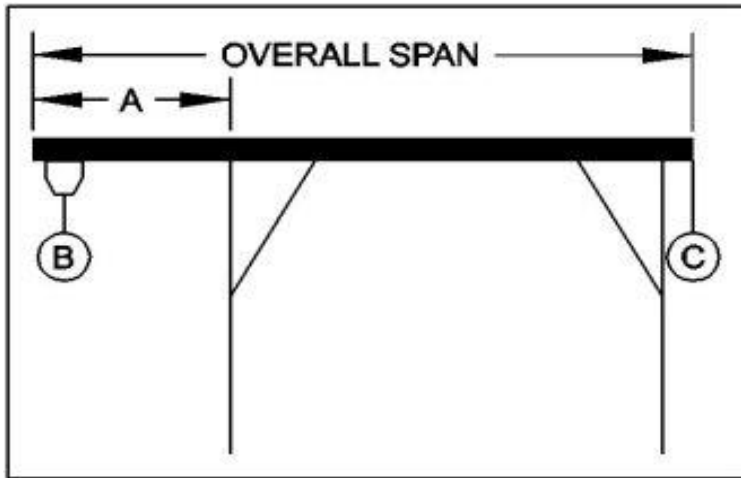




WALLACE CRANES PORTABLE CRANE CANTILEVER CHART

GANTRY MODEL NUMBER: 8T24-M25
 I-BEAM: S18" X 54.7#/' X 25'R
 I-BEAM LENGTH (OVERALL SPAN): 300 Inches
 MAXIMUM CANTILEVER DISTANCE (A): 75 Inches
 GANTRY RATED CAPACITY: 16,000 Lbs.
 MAXIMUM CANTILEVERED LOAD (B): 9600 Lbs.
 GANTRY WEIGHT: 4098 Lbs.
 I-BEAM WEIGHT: 1654 Lbs.



PROPER CANTILEVER PROCEDURES
 Required counterweight should not be supported by gantry caster frame.

Load and trolley should be able to freely traverse the I-beam through the main legs and brace legs of the gantry.

REQUIRED COUNTERWEIGHT AT [C]								
A	B	B	B	B	B	B	B	B
IN	1200	2400	3600	4800	6000	7200	8400	9600
FEET	LBS.	LBS.	LBS.	LBS.	LBS.	LBS.	LBS.	LBS.
1	0	0	0	0	0	0	0	0
2	0	0	0	0	0	0	0	0
3	0	0	0	0	0	27	354	681
4	0	0	0	0	394	851	1308	1765
5	0	0	0	557	1157	1757	2357	2957
6	0	0	485	1243	2001	2759	3517	4275
6.25	0	0	626	1426	2226	3026	3826	4626