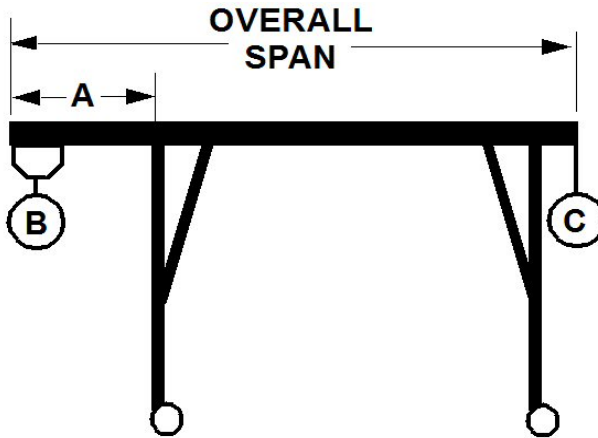




WALLACE CRANES PORTABLE CRANE CANTILEVER CHART

GANTRY MODEL NUMBER: S6T18-20SAC
 I-BEAM: S12" X 31.8#/' X 20'
 I-BEAM LENGTH (OVERALL SPAN): 240 Inches
 MAXIMUM CANTILEVER DISTANCE (A): 60 Inches
 GANTRY RATED CAPACITY: 6000 Lbs.
 MAXIMUM CANTILEVERED LOAD (B): 3600 Lbs.
 GANTRY WEIGHT: 1690 Lbs.
 I-BEAM WEIGHT: 636 Lbs.



PROPER CANTILEVER PROCEDURES
 Required counterweight should not be supported by gantry caster frame.

Load and trolley should be able to freely traverse the I-beam through the main legs and brace legs of the gantry.

REQUIRED COUNTERWEIGHT AT [C]

A IN FEET	B 400 LBS.	B 800 LBS.	B 1200 LBS.	B 1600 LBS.	B 2000 LBS.	B 2400 LBS.	B 2800 LBS.	B 3200 LBS.	B 3600 LBS.
1	0	0	0	0	0	0	0	0	0
2	0	0	0	0	0	0	0	0	0
3	0	0	0	0	0	58	199	340	481
4	0	0	0	34	234	434	634	834	1034
5	0	0	61	327	594	861	1127	1394	1661